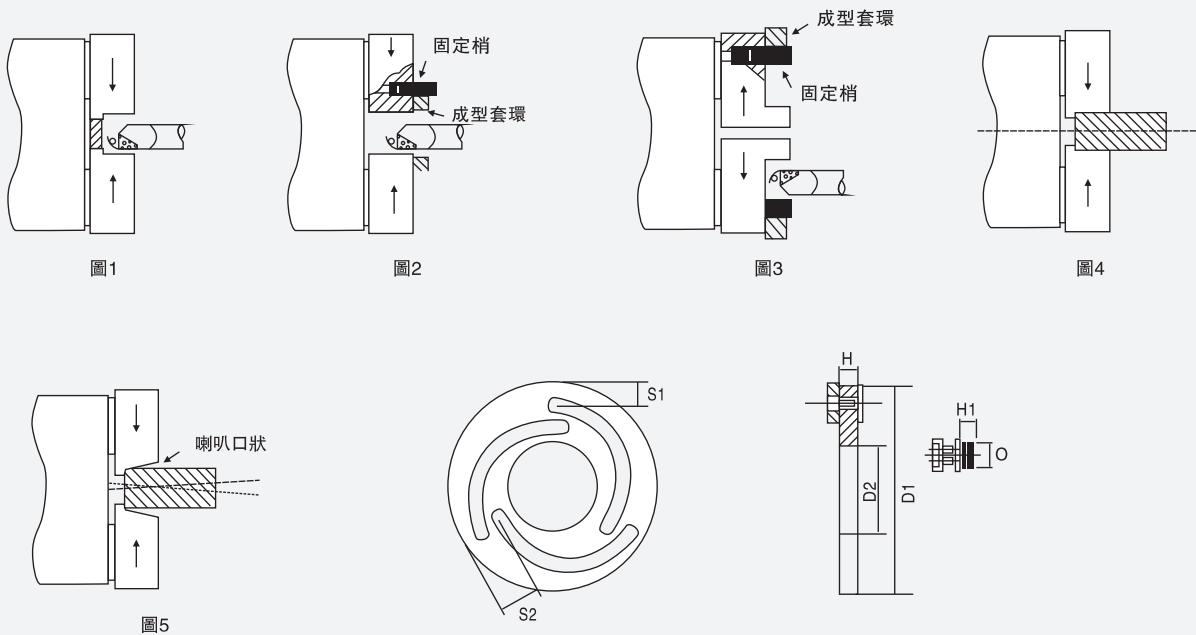


- ❖ 握持增強，提高真圓度，圓筒度等精度，不會產生喇叭口狀及離心震動，影響精度。
- ❖ 外夾內張二者均可使用，可任意調整所需尺寸，操作迅速簡便，節省時間，永久使用。
- ❖ 舊的夾頭使用成型圈後，可提高精度及握持力，使恢復新品一樣。
- ❖ Strengthen clamping force, improve roundness and cylinder precision, will not impact bell-shape and centrifugal vibration and the accuracy.
- ❖ Clamping and opening both can be use, adjust the size as your requirement. It is convenience to operate, save time and durable
- ❖ After you apply the boring ring with the old chuck, it can improve the accuracy, clamping force and works like a new product



使用說明:

使用成型圈，不但能做到外夾，內張與穿通成形3種方式的成形，尚可夾住工作物件時在同樣的狀態成形，所以芯振擺少，把握力也就提升。（如圖一，二，三）使用成型圈，與夾頭一成形時，無芯振擺現象，把握力達100%，可提高精度（如圖四）使用硬爪夾持時接觸面不良會產生喇叭口狀，把握力不良會產生離心振動，影響精度，危險性高（如圖五）。

Instructions:

After using the moulding circle, not only clamping outside and opening inside come into being three kinds of molding. It can be mold on the same condition when clamping workpiece, reduce core vibration and increase the clamping force. (Picture I, II, III) As the moulding circle and the chuck molded, the core will not shake and the clamping force will up to 100%, improve the accuracy (Picture I). Using the hard jaw to clamp, the touching surfaces won't form bell shapes, the clamping force won't happen centrifugal vibration to impact on accuracy and have high-risk.